



PROMO
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CPT toolholders polygonal shank



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caporali.net



CAPORALI
TOOLING TOGETHER



TOOLHOLDERS WITH POLYGONAL SHANK - DIN ISO 26623

THE SOLUTION THAT IMPROVES PRODUCTIVITY

The **DIN ISO 26623-1** trilobal polygonal shank is a toolholding system that guarantees a rigid, precise and backlash-free connection with the machine spindle.

CPT tool holders can be used on all machine spindles according to DIN ISO 26623-1, but are also used as a **modular system**.

The catalogue range includes **adapters** for machines with traditional attachments, such as **HSK**, **TC** and **BT**, and the most popular tool holders such as: ER collet chucks, shell mill holders, Weldon mill holders and shrink fit tool holders.

Technological advantages:

- **Self-centering polygonal geometry:** eliminates radial and axial play, for stable and repeatable coupling. The wide contact area transmits torque, and the torsional load is evenly distributed.
- **High rigidity:** optimal torque transmission and resistance to high bending moments, ideal for heavy-duty machining without losing precision.
- **Double contact:** the plane-cone contact ensures axial and radial stability in all working conditions.

FEATURES



Central coolant passage with solutions for through-tool cooling.



Balancing: **G6,3 15000 rpm**
G2,5 25000 rpm on request.



Concentricity accuracy <0,003mm.



Positioning **repeatability $\pm 0,002$ mm.**



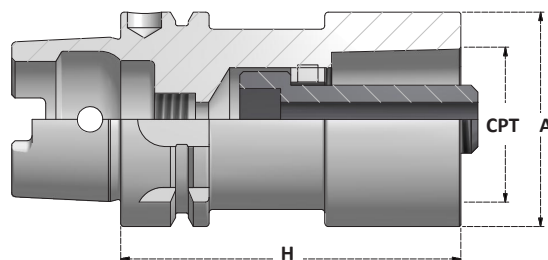
HSK-A ADAPTERS FOR CPT TOOLHOLDERS

HSK63A DIN 69893-1

Art.	H	CPT	A	Price
HSK63A.H80.CPT40	80	CPT40	40	185,10 €
HSK63A.H90.CPT50	90	CPT50	50	185,10 €

HSK100A DIN 69893-1

Art.	H	CPT	A	Price
HSK100A.H90.CPT40	90	CPT40	40	246,20 €
HSK100A.H100.CPT50	100	CPT50	50	246,20 €
HSK100A.H110.CPT63	110	CPT63	63	246,20 €
HSK100A.H120.CPT80	120	CPT80	80	276,20 €
HSK100A.H155.CPT100	155	CPT100	100	390,60 €



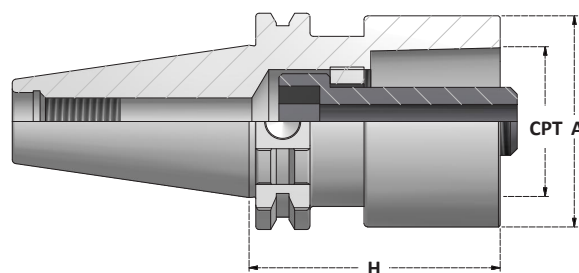
TC ADAPTERS FOR CPT TOOLHOLDERS

TC40 AD+B DIN ISO 7388-1 (DIN69871)

Art.	H	CPT	A	Price
TCB40.H30.CPT40	30	CPT40	40	156,30 €
TCB40.H40.CPT50	40	CPT50	50	157,40 €
TCB40.H85.CPT63	85	CPT63	63	156,30 €

TC50 AD+B DIN ISO 7388-1 (DIN69871)

Art.	H	CPT	A	Price
TCB50.H30.CPT40	30	CPT40	40	234,40 €
TCB50.H30.CPT50	30	CPT50	50	234,40 €
TCB50.H50.CPT63	50	CPT63	63	236,40 €
TCB50.H70.CPT80	70	CPT80	80	260,90 €
TCB50.H140.CPT100	140	CPT100	100	371,00 €



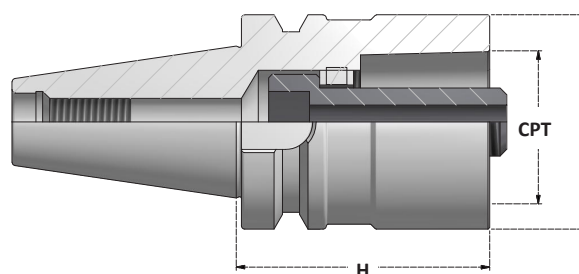
BT ADAPTERS FOR CPT TOOLHOLDERS

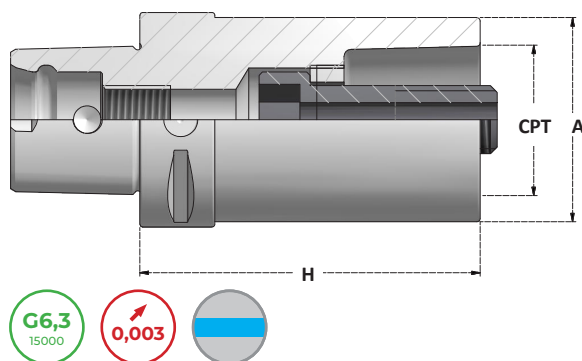
BT40 AD+B MAS 403 (JIS B 6339)

Art.	H	CPT	A	Price
BTB40.H30.CPT40	30	CPT40	40	156,30 €
BTB40.H50.CPT50	50	CPT50	50	157,40 €
BTB40.H75.CPT63	75	CPT63	63	157,80 €

BT50 AD+B MAS 403 (JIS B 6339)

Art.	H	CPT	A	Price
BTB50.H40.CPT40	40	CPT40	40	236,40 €
BTB50.H40.CPT50	40	CPT50	50	236,40 €
BTB50.H50.CPT63	50	CPT63	63	236,40 €
BTB50.H70.CPT80	70	CPT80	80	260,90 €



**CPT32**

Art.	H	CPT	A	Price
CPT32.H60.CPT32	60	CPT32	32	146,00 €
CPT32.H80.CPT32	80	CPT32	32	146,00 €

CPT40

Art.	H	CPT	A	Price
CPT40.H60.CPT40	60	CPT40	40	146,00 €
CPT40.H80.CPT40	80	CPT40	40	146,00 €

CPT50

Art.	H	CPT	A	Price
CPT50.H80.CPT50	80	CPT50	50	147,00 €
CPT50.H100.CPT50	100	CPT50	50	146,00 €

CPT63

Art.	H	CPT	A	Price
CPT63.H100.CPT63	100	CPT63	63	146,00 €
CPT63.H140.CPT63	140	CPT63	63	182,40 €

CPT80

Art.	H	CPT	A	Price
CPT80.H100.CPT80	100	CPT80	80	246,30 €
CPT80.H150.CPT80	150	CPT80	80	291,90 €

CPT100

Art.	H	CPT	A	Price
CPT100.H140.CPT100	140	CPT100	100	433,90 €
CPT100.H200.CPT100	200	CPT100	100	484,30 €

CPT40

Art.	H	CPT	A	Price
CPT40.H70.CPT32	70	CPT32	32	146,00 €

CPT50

Art.	H	CPT	A	Price
CPT50.H60.CPT32	60	CPT32	32	147,90 €
CPT50.H65.CPT40	65	CPT40	40	146,00 €

CPT63

Art.	H	CPT	A	Price
CPT63.H80.CPT40	80	CPT40	40	146,00 €
CPT63.H80.CPT50	80	CPT50	50	146,00 €

CPT80

Art.	H	CPT	A	Price
CPT80.H70.CPT40	70	CPT40	40	246,30 €
CPT80.H80.CPT50	80	CPT50	50	246,30 €
CPT80.H80.CPT63	80	CPT63	63	246,30 €

CPT100

Art.	H	CPT	A	Price
CPT100.H200.CPT63	200	CPT63	63	433,90 €
CPT100.H200.CPT80	200	CPT80	80	454,00 €

CPT 40

Art.	H	Price
CPT40.H70.ERC16	70	136,10 €
CPT40.H52.ERC25	52	136,10 €
CPT40.H54.ERC32	54	136,10 €

CPT 50

Art.	H	Price
CPT50.H100.ERC16	100	124,20 €
CPT50.H100.ERC20	100	126,20 €
CPT50.H55.ERC25	55	125,30 €
CPT50.H57.ERC32	57	124,20 €
CPT50.H100.ERC32	100	124,20 €

CPT 63

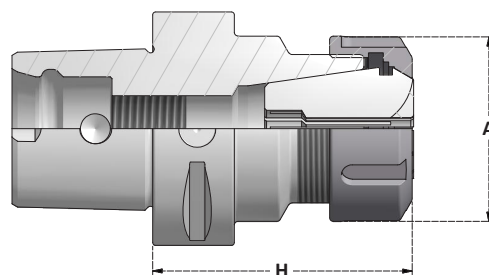
Art.	H	Price
CPT63.H100.ERC16	100	142,80 €
CPT63.H160.ERC16M	160	154,80 €
CPT63.H60.ERC20	60	132,20 €
CPT63.H100.ERC20	100	142,80 €
CPT63.H160.ERC20M	160	154,80 €
CPT63.H60.ERC25	60	132,20 €
CPT63.H100.ERC25	100	142,80 €
CPT63.H70.ERC32	70	130,50 €
CPT63.H100.ERC32	100	142,80 €
CPT63.H130.ERC32	130	174,00 €
CPT63.H65.ERC40	65	140,40 €
CPT63.H100.ERC40	100	174,00 €

CPT 80

Art.	H	Price
CPT80.H70.ERC25	70	217,00 €
CPT80.H70.ERC32	70	217,00 €
CPT80.H160.ERC32	160	242,20 €
CPT80.H70.ERC40	70	217,00 €
CPT80.H160.ERC40	160	247,30 €

CPT 100

Art.	H	Price
CPT100.H160.ERC32	160	302,70 €



	A	Range	Nut
ERC16	28	1÷10	G16SE
ERC16M	22	1÷10	G16M
ERC20	34	1÷14	G20SE
ERC25	42	1÷20	G25S
ERC32	50	2÷22	G32S
ERC40	63	3÷30	G40S

CPT 40

Art.	H	Price
CPT40.H50.WE6	50	126,90 €
CPT40.H50.WE8	50	126,90 €
CPT40.H50.WE10	50	126,90 €
CPT40.H55.WE12	55	126,90 €
CPT40.H55.WE14	55	126,90 €
CPT40.H55.WE16	55	126,90 €

CPT 50

Art.	H	Price
CPT50.H50.WE6	50	132,30 €
CPT50.H50.WE8	50	132,30 €
CPT50.H55.WE10	55	133,60 €
CPT50.H60.WE12	60	134,20 €
CPT50.H60.WE14	60	134,20 €
CPT50.H60.WE16	60	134,20 €
CPT50.H60.WE18	60	134,20 €
CPT50.H60.WE20	60	132,30 €
CPT50.H80.WE25	80	132,30 €

CPT 63

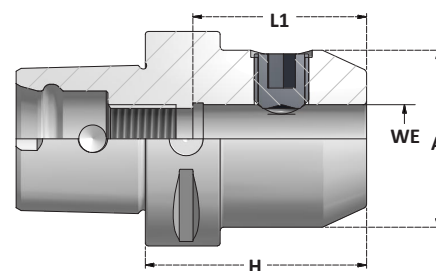
Art.	H	Price
CPT63.H55.WE6	55	137,40 €
CPT63.H100.WE6	100	149,90 €
CPT63.H55.WE8	55	137,40 €
CPT63.H60.WE10	60	139,20 €
CPT63.H60.WE12	60	139,20 €
CPT63.H60.WE14	60	139,20 €
CPT63.H65.WE16	65	139,20 €
CPT63.H65.WE18	65	139,20 €
CPT63.H65.WE20	65	139,20 €
CPT63.H80.WE25	80	141,60 €
CPT63.H90.WE32	90	145,80 €
CPT63.H100.WE40	100	149,90 €

CPT 80

Art.	H	Price
CPT80.H70.WE6	70	180,10 €
CPT80.H70.WE8	70	180,10 €
CPT80.H70.WE10	70	180,10 €
CPT80.H70.WE12	70	180,10 €
CPT80.H70.WE14	70	180,10 €
CPT80.H70.WE16	70	180,10 €
CPT80.H70.WE18	70	180,10 €
CPT80.H70.WE20	70	180,10 €
CPT80.H90.WE25	90	180,10 €
CPT80.H95.WE32	95	183,20 €
CPT80.H110.WE40	110	186,00 €
CPT80.H120.WE50	120	210,00 €

CPT 100

Art.	H	Price
CPT100.H90.WE20	90	287,20 €
CPT100.H105.WE25	105	295,10 €
CPT100.H110.WE32	110	303,10 €
CPT100.H115.WE40	115	315,10 €
CPT100.H120.WE50	120	327,00 €



	D	L1	A	Screw
...WE6	6	37	25	GR.WE6
...WE8	8	37	28	GR.WE8
...WE10	10	41	35	GR.WE10
...WE12	12	46	42	GR.WE12-14
...WE14	14	46	44	GR.WE12-14
...WE16	16	49	48	GR.WE16-18
...WE18	18	49	50	GR.WE16-18
...WE20	20	51	52	GR.WE20

	D	L1	A	Screw
..WE25	25	59	65	2x GR.WE25
..WE32	32	63	72	2x GR.WE32-40
..WE40	40	73	80	2x GR.WE32-40

CPT 40

Art.	H	Price
CPT40.H32.D16S	32	139,20 €
CPT40.H25.D22S	25	139,20 €

CPT 50

Art.	H	Price
CPT50.H35.D16S	35	132,30 €
CPT50.H25.D22S	25	132,30 €
CPT50.H25.D27S	25	132,30 €
CPT50.H40.D32S	40	132,30 €

CPT 63

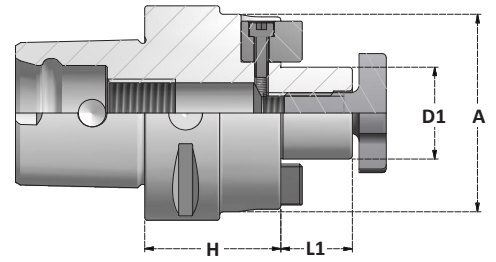
Art.	H	Price
CPT63.H35.D16S	35	147,50 €
CPT63.H40.D22S	40	147,50 €
CPT63.H40.D27S	40	147,50 €
CPT63.H40.D32S	40	145,80 €
CPT63.H45.D40S	45	149,90 €

CPT 80

Art.	H	Price
CPT80.H50.D16S	50	204,00 €
CPT80.H30.D22S	30	210,00 €
CPT80.H30.D27S	30	222,00 €
CPT80.H30.D32S	30	228,00 €
CPT80.H30.D40S	30	258,00 €

CPT 100

Art.	H	Price
CPT100.H75.D22S	75	303,10 €
CPT100.H75.D27S	75	303,10 €
CPT100.H75.D32S	75	315,30 €
CPT100.H75.D60S	75	383,00 €



	D	A	L1
...D16S	16	38	17
...D22S	22	48	19
...D27S	27	58	21
...D32S	32	78	24
...D40S	40	88	27

CPT 40

Art.	H	D	Price
CPT40.H120.D100BL	120	100	150,80 €
CPT40.H120.D40BL	120	40	150,80 €
CPT40.H165.D60BL	165	60	165,20 €
CPT40.H200.D75BL	200	75	189,50 €

CPT 50

Art.	H	D	Price
CPT50.H90.D110BL	90	110	169,40 €
CPT50.H150.D50BL	150	50	161,60 €
CPT50.H180.D63BL	180	63	161,60 €
CPT50.H175.D75BL	175	75	161,60 €
CPT50.H250.D80BL	250	80	201,20 €
CPT50.H80.D90BL	80	90	161,60 €
CPT50.H150.D95BL	150	95	161,60 €

CPT 63

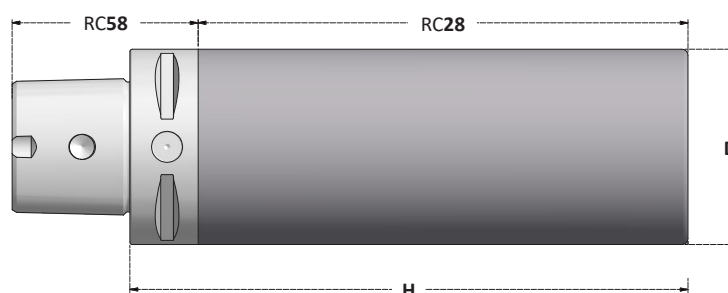
Art.	H	D	Price
CPT63.H300.D100BL	300	100	264,90 €
CPT63.H120.D110BL	120	110	189,50 €
CPT63.H180.D120BL	180	120	237,00 €
CPT63.H95.D130BL	95	130	237,00 €
CPT63.H180.D63BL	180	63	189,50 €
CPT63.H195.D75BL	195	75	189,50 €

CPT 80

Art.	H	D	Price
CPT80.H200.D100BL	200	100	271,20 €
CPT80.H160.D120BL	160	120	271,20 €
CPT80.H300.D120BL	300	120	414,80 €
CPT80.H90.D130BL	90	130	271,20 €
CPT80.H200.D150BL	200	150	414,80 €
CPT80.H200.D80BL	200	80	271,20 €

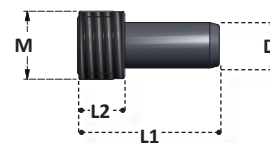
CPT 100

Art.	H	D	Price
CPT100.H200.D100BL	200	100	370,90 €
CPT100.H300.D150BL	300	150	510,50 €
CPT100.H100.D200BL	100	200	414,80 €

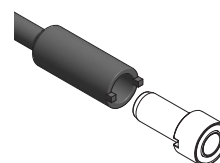


CFM**TUBES
FOR COOLANT**

Art.	M	L1	L2	D	SHANK	Price
CPT40.CFM14	M14x1,5	25	12	6	CPT40	37,40 €
CPT50.CFM16	M16x1,5	28,3	14	7	CPT50	38,90 €
CPT63.CFM20	M20x20	31	15	8	CPT63	41,20 €
CPT80.CFM20	M20x2	31,3	15	10	CPT80	48,00 €

**SP****WRENCHES
FOR COOLANT TUBES**

Art.	SHANK	Price
CPT40.SP	CPT40.CFM14	32,00 €
CPT50.SP	CPT50.CFM16	32,00 €
CPT63.SP	CPT63.CFM20	32,00 €
CPT80.SP	CPT80.CFM20	32,00 €







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